



WARMER SHOWCASE MEDIUM

USER MANUAL

MODEL NO: HX8131

SAFETY INSTRUCTIONS

- During transportation, handle the cabinet with care to avoid shaking or sudden impacts. The machine should not be tilted or turned over.
- A packed cabinet should not be left outdoors for extended periods. Instead, it should be stored in a well-ventilated warehouse free from corrosive gases. If temporary outdoor storage is necessary, ensure that proper protection from moisture and sunlight is provided.
- The equipment must be placed on a flat, stable surface during use.
- Ensure that the supply voltage matches the voltage indicated on the machine's nameplate, with fluctuations no greater than $\pm 10\%$
- Users must install a compatible power switch, fuse, and leakage protector near the equipment. Keep the area around the switch clear for easy access.
- The equipment's grounding connector is located at the lower part of the cabinet. Use a copper core wire of no more than 1.5 square millimeters to connect it to a nearby grounding point, in accordance with safety regulations.
- Before using the equipment, verify that all connections are secure and that the power supply is properly connected.

Warnings

- The outer casing of the machine must be grounded. Ensure this is done for safety reasons. Thank you for your cooperation.
- During operation, certain parts of the equipment will become hot. Please keep children away to prevent burns.

TECHNICAL SPECIFICATION

Model	HX8131
Dimension (mm)	460x460x615
Voltage (V)	220-240
Power (KW)	0.95
Temperature (°C)	30~85

OPERATING

1. Connect the power. When the red light is on, it indicates that the equipment is switched on and ready for the next step.
2. Adjust the temperature using the control thumb wheel located on the front of the unit. When the internal temperature is lower than the set temperature, the red light will turn off, and the yellow light will illuminate, indicating that the heating element has started to work, and the internal temperature is rising.
3. After some time, when the internal temperature reaches the set level, the yellow light will turn off, and the red light will come back on. This indicates that the heating is complete. The thermostat will automatically cut off the power supply to the heating element, maintaining the warmth inside the unit. (While the unit is heating, keep the cabinet door closed to prevent heat loss and energy waste.)
4. If the internal temperature drops below the set level due to heat loss, the thermostat will activate, turning on the power to the heating element again. The red light will turn off, the yellow light will come back on, and the heating process will resume. This cycle repeats automatically to maintain a constant temperature.

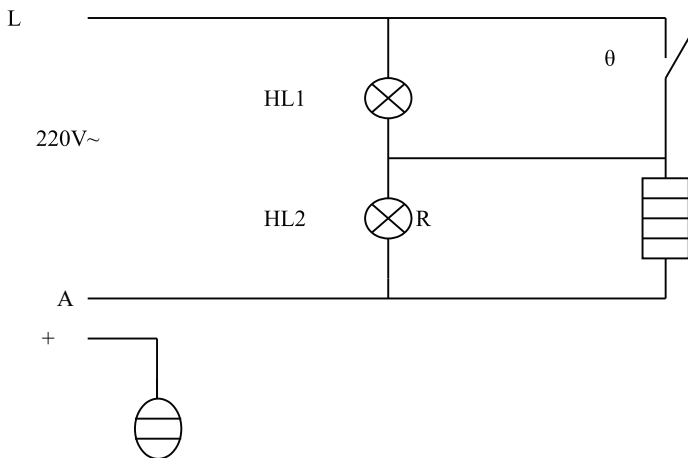
CLEANING & MAINTENANCE

- Ensure that the grounding connection is reliable and meets safety standards.
- Electrical installation and maintenance should be performed by a certified electrician.
- This product is made entirely of stainless steel and toughened glass. Avoid collisions with hard objects and clean it regularly to maintain its appearance and durability.
- When you stop using the equipment, make sure to disconnect the power supply.

NO.	Fault	Probable Cause	Solution
1	Power Indicator is Off When Plugged In	1. Power supply failure. 2. The equipment is not properly plugged in. 3. The power indicator has burnt out.	1. Verify and restore the power supply. 2. Ensure the plug is securely connected. 3. Replace the power indicator light.
2	Heating Indicator Light is Not Illuminated	1. The heating tube has burnt out. 2. The indicator light has burnt out.	1. Change the heating tube. 2. Change the indicator light
3	Heating Tubes Do Not Function	1. The heating tube has burnt out. 2. The thermostat is	1. Replace the heating tube. 2. Replace the thermostat.
4	Temperature is Not Controlled.	1. The thermostat is malfunctioning.	1. Replace the thermostat.

TROUBLESHOOTING

ELECTRICAL DIAGRAM



HL1 - Power Indicator Light

R - Thermostat

HL2 - Calefaction Indicator Light

θ - Temperature Cantonment

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